

ROCK GARNET TRADING (SA0079856-X) No. 8-1, Jalan Palma Raya, Bandar Botanic, 41200 Klang, Selangor Darul Ehsan Tel:+603-3318 8984 Fax: +603-3325 8984 Web: www.rockgarnet.com

ABRASIVE TEST REPORT

STANDARD	SA 2		
METHORD	MANUAL BLASTING		
SUBSTRATE	MILD STEEL		
PROJECT TITLE			
CLIENT/OWNER			
SUPPLIER	ROCK GARNET TRADING		
TEST LOCATION / YARD	SUNGAI CHOH, RAWANG		
PERSON PRESENT	MR.KUMARAN		
DATE OF TEST	17 th September 2013.		
ABRASIVE TYPE	LTR 01 & LTR 02		

TEST RESULTS

	INSPECTION CRITERIA	OBSERVATION		REMARKS
		REQUIRED	ACTUAL	
	ABRASIVE SIZE LTR 01 ABRASIVE SIZE LTR 02	1 mm - 2 mm 0.6 mm - 2 mm	1 mm - 2 mm 0.6 mm - 2 mm	ACCEPTABLE
	CLEANLINESS	Sa2	Sa 2	ACCEPTABLE
	DUST LEVEL	Level 0-3	Level 1	ACCEPTABLE
	SOLUBLE WATER TEST/ DISCOLORATION	N/A	N/A	N/A
	RESIDUE/GREASE/OIL	Shall not contain	Does not contain	ACCEPTABLE
	CONDUCTIVY TEST	<150µS/cm2	65μS/cm2 (A) 53μS/cm2 (B)	ACCEPTABLE ACCEPTABLE
	SURFACE PROFILE – 01	40~70µm	70µm	ACCEPTABLE
	SURFACE PROFILE – 02	40~70μm	60µm	ACCEPTABLE

Notes:

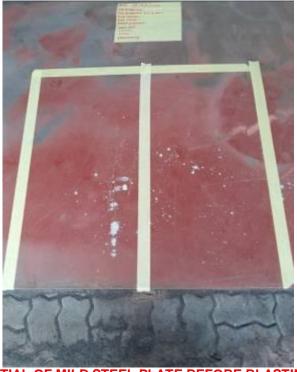
- 1) Acceptance surface profile 40~70µm (micron) for external.
- 2) Test area taken randomly and the results serve as a guide only owing to contraption and distribution of chloride may not be uniform throughout the substrates.
- distribution of chloride may not be uniform unoughout the succentre.
 This test report is prepared on the inspection made as the above date and from our best knowledge, it is issued without prejudice.



Witness by: JAIZAN BIN TUSHAN COATING INSPECTOR NACE LEVEL 1 CIP NO 252301 HIP: 011-15719747 Coating Inspector Mr. Jaizan Bin Tushan

(No. 906799-K) Low Hites by an Perindustrian Olak Lempit, Mukim Tanjung 12, 42700 Banting; Selangor Darul Ehsan. Tel: 603-31826588 Fax: 603-31826599

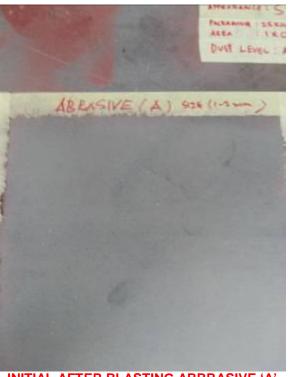
Lion Titco Recourses Mr. Samson



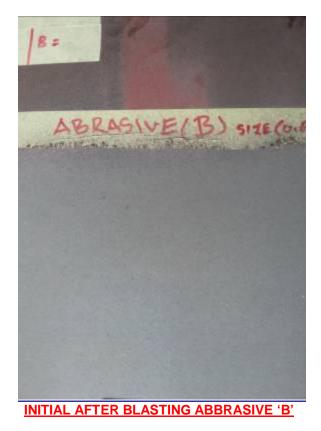
INITIAL OF MILD STEEL PLATE BEFORE BLASTING



BLASTING IN PROGRESS



INITIAL AFTER BLASTING ABBRASIVE 'A'





THE MODE OF READING PROFILE GAUGE ON THE SURFACE 'A'



THE MODE OF READING PROFILE GAUGE ON THE SURFACE 'B'



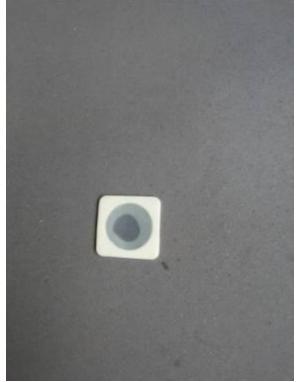
THE MODE OF READING SALT TEST FOR INITIAL 'A'



THE MODE OF READING SALT TEST FOR FINAL 'A'



THE VIEW OF BRESTEL FATCH A AFTER TEST



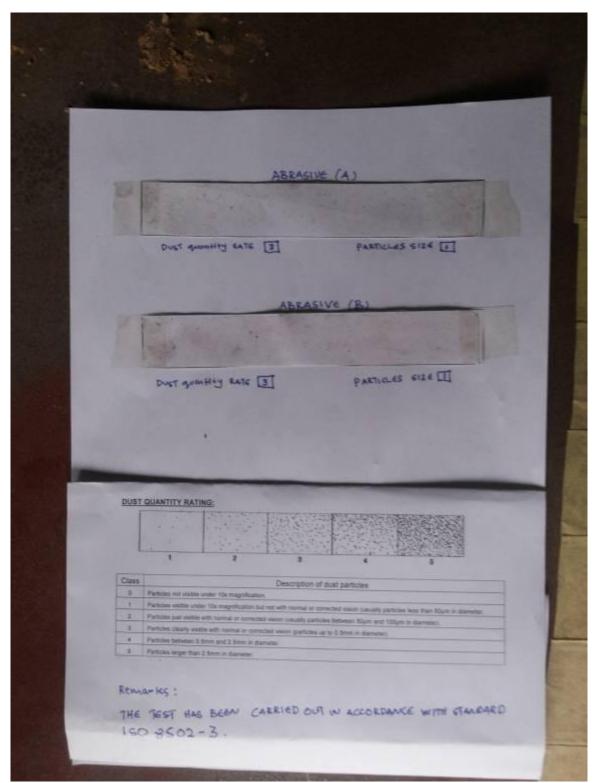
THE VIEW OF BRESTLE PATCH 'B' AFTER TEST



THE MODE OF READING SALT TEST FOR INITIAL 'B'



THE MODE OF READING SALT TEST FOR FINAL 'B'



THE VIEW OF RESULT DUST LEVEL TEST