

# KNM PROCESS SYSTEMS SDN. BHD.

## QC DEPARTMENT

### CSN TEST REPORT

DATE OF TEST	26/6/09
PROJECT TITLE	NCP ETHYLENE PLANT, AL JUBAIL, ARAB SAUDI.
METHOD	MANUAL BLASTING
SUBSTRATE	STAINLESS STEEL
STANDARD	SSPC - SP7 / ISO - Sa1
SUPPLIER	ROCK GARNET TRADING
TEST LOCATION / YARD	MALACCA FABRICATION SHOP
PERSON PRESENT	Mr. HUZAINI - KNM, Mr. KUMARAN & Mr. KUOK - ROCK GARNET
	Mr. AMIN GOLING - JGC
GARNET TYPE	LOW CHLORIDE GARNET (30-60 mesh)


### TEST RESULTS



INSPECTION CRITERIA	OBSERVATION		REMARKS
	REQUIRED	ACTUAL	
CHLORIDE	$\leq 3 \mu\text{g}/\text{cm}^2$	$1 \mu\text{g}/\text{cm}^2$	ACCEPTABLE
NITRATE	$\leq 5 \mu\text{g}/\text{cm}^2$	$0 \mu\text{g}/\text{cm}^2$	ACCEPTABLE
SULFATE	$\leq 10 \mu\text{g}/\text{cm}^2$	$3 \mu\text{g}/\text{cm}^2$	ACCEPTABLE

**Note :** This test report is prepared on the inspection made as the above date and from our best knowledge, it is issued without prejudice.

Conducted By:

Witnessed By:

  
 KNM PROCESS SYSTEMS SDN. BHD.  
 Huzaini K...  
 Painting Inspector

<input checked="" type="checkbox"/>	WITNESSED	(13)
<input type="checkbox"/>	REVIEWED	
DATE 26 JUN 2009		
CODE NO		
NAME Amin		
		
		

**KNM PROCESS SYSTEMS SDN. BHD.**  
**QC DEPARTMENT**

**ABRASIVES TEST REPORT**

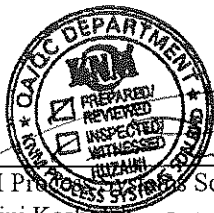
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**TEST RESULTS**

INSPECTION CRITERIA	OBSERVATION		REMARKS
	REQUIRED	ACTUAL	
ANCHOR PROFILE	50 $\mu$ - 75 $\mu$	54 $\mu$	ACCEPTABLE
PH	$\leq 5$	5	ACCEPTABLE
RESIDUE /GREASE/OIL	SHALL NOT CONTAIN	NOT CONTAIN	ACCEPTABLE
SILVER NITRATE	SHALL FREE WHITE PRECIPITATE	FREE WHITE PRECIPITATE	ACCEPTABLE

**Note :** 1) This test report is prepare on the inspection made as the above date and from our best knowledge, it is issue without prejudice.

Conducted By:



KNM Process Systems Sdn. Bhd.  
Huzaini Kasboran  
Painting Inspector

*June 26, 2009*

Witnessed By:

<input checked="" type="checkbox"/> WITNESSED	(13)
<input type="checkbox"/> REVIEWED	
DATE	26 June 2009
CODE NO	
NAME	<i>Amin</i>
Client Representative	
JGC CORPORATION	